Stud Welding Equipment - Automatic Components

VBZ-3 FULLY AUTOMATIC STUD FEEDER



VBZ-3

Fully Automatic Stud Feeder for welding elements with flange according to current standards

Technical Data	
Stud diameter	#4 to 5/16", dia. $#4$ to 5/16" (M3 to M8, dia. 3 to 8 mm) other diameter on request
Stud length	0.31" to 1.97" (8 to 50 mm)
Feed speed	Up to 30 studs/min (depending on welding element and feeding tube)
Air pressure connection	6 bar/800 liter/min
Electrical supply	115 V, 60 Hz, 1.8 A (alternative input voltages available)
IP-Code	IP 20
Dimension L x W x H	18.50" x 12.20" x 11.02" (470 x 310 x 280 mm)
Weight	52.91 lbs (24 kg)
Order No	94-66-103B (for dia. 3 mm) 94-66-104B (for dia. 4 mm) 94-66-105B (for dia. 5 mm) 94-66-106B (for dia. 6 mm) 94-66-171B (for dia. 7,1 mm) 94-66-108B (for dia. 8 mm) 94-66-153B (for X-mas tree stud dia. 5) 94-66-163B (for X-mas tree stud dia. 6)

General Information

Application

- \bullet Feeding unit VBZ-3 for quick, fully automatic feeding for welding elements with flange according to current standards
- Fully automatically feeding of welding elements from dia. 3 to dia. 8 mm (with flange); (other dia. on request)
- Length from 8 to 50 mm (no rebuilding)

Options

- Additional regulation of exhaust air by a throttle is possible; this allows ideal adjustment of air flow required for various sizes of welding elements
- · Special feeding units on request

Advantages

Features

- Feeding bowl with special coating, to reduce abrasion and noise
- Exhaust air is pulse controlled, no permanent air consumption

